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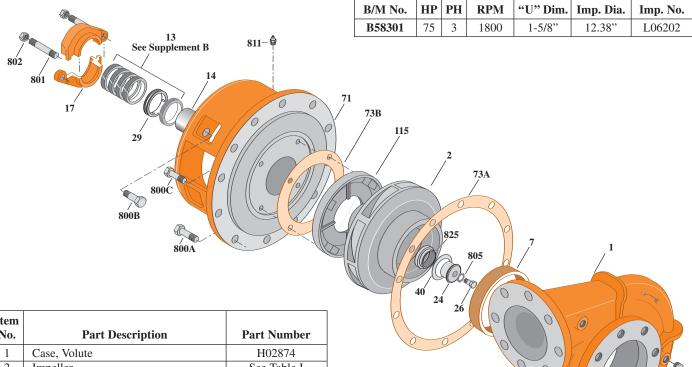
CAST IRON IMPELLER

B6JPBH

Flanged Case

Packing Construction





Item No.	Part Description	Part Number
1	Case, Volute	H02874
2	Impeller	See Table I
7	Ring, Wearing	S04879
13	Rings, Packing (Set of 4)	S13437
14	Sleeve, Shaft	S07073
17	Gland, Packing	B82471
24	Locknut, Impeller	S32712
26	Screw, Impeller 1/2 - 13 x 2-1/2"	S23629
29	Ring, Lantern	S19198
32	Key, 3/8 x 2-1/4" (See Note)	S23940
40	Deflector	S19864
71	Bracket	See Table II
73A	Gasket, Volute	S06271
73B	Gasket, Balance Ring	S09943
115	Ring, Balance	M06114
800A	Capscrew, 5/8 - 11 x 1-1/2" (12 Req.)	S26999
800B	Capscrew, 5/8 - 11 x 1-3/4" (4 Req.)	S27001
800C	Capscrew, 3/8 - 16 x 1-1/2" (4 Req.)	S26830
801	Stud, 3/8 - 16 x 2-1/2" (2 Req.)	S04438
802	Nut, Hex 3/8 - 16 (2 Req.)	S23343
805	Washer, Lock	S23038
810B	Plug, Pipe 1/4 NPT (Not Illustrated)	S23715
810A	Plug, Pipe 1/2 NPT (4 Req.)	S23717
811	Fitting, Grease	S23700
812	Elbow, Street	S25421
825	Sleeve, Impeller Locknut	S31661

TABLE II

HP	PH	Bracket No.	"AK" Fit	"U" Dim.	Motor Frame
75	3	H03622	12-1/2"	1-5/8"	365JP



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13 See Supplement B

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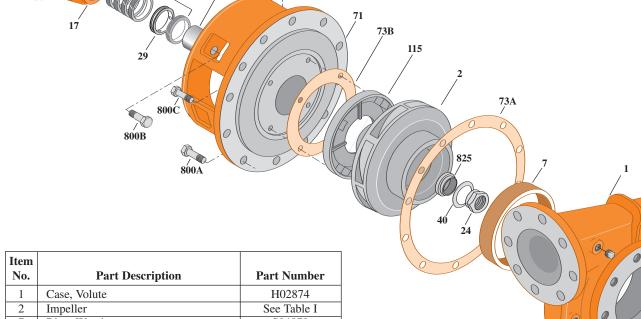
1774 0495

Flanged Case

Packing Construction

TABLE I

B/M No.	HP	PH	RPM	"U" Dim.	Imp. Dia.	Imp. No.
B58439	100	3	1800	1-5/8"	13.50"	L05897



S23715 S23700

S25421

S31661

811-9

7	Ring, Wearing	S04879
13	Rings, Packing (Set of 4)	S13437
14	Sleeve, Shaft	S07073
17	Gland, Packing	B82471
24	Locknut, Impeller	S31662
29	Ring, Lantern	S19198
32	Key, 3/8 x 2-1/4" (See Note)	S23940
40	Deflector	S19864
71	Bracket	See Table II
73A	Gasket, Volute	S06271
73B	Gasket, Balance Ring	S09943
115	Ring, Balance	M06114
800A	Capscrew, 5/8 - 11 x 1-1/2" (12 Req.)	S26999
800B	Capscrew, 5/8 - 11 x 1-3/4" (4 Req.)	S27001
800C	Capscrew, 3/8 - 16 x 1-1/2" (4 Req.)	S26830
801	Stud, 3/8 - 16 x 2-1/2" (2 Req.)	S04438
802	Nut, Hex 3/8 - 16 (2 Req.)	S23343
810A	Plug, Pipe 1/2 NPT (4 Req.)	S23717

Plug, Pipe 1/4 NPT (Not Illustrated)

Fitting, Grease

Sleeve, Impeller Locknut

Elbow, Street

810B

TABLE II

HP	PH	Bracket No.	"AK" Fit	"U" Dim.	Motor Frame
100	3	H03622	12-1/2"	1-5/8"	404TC



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CAST IRON IMPELLER

Key, 3/8 x 2-1/4" (See Note)

Gasket, Volute Case

Gasket, Balance Ring

Gasket, Seal Retainer

Ring, Balance

Washer, Lock

Tubing, Copper

Seal, Mechanical Shaft

Nut, 3/8 - 16 (2 Req.)

Capscrew, 5/8 - 11 x 1-1/2" (12 Req.)

Capscrew, 5/8 - 11 x 1-3/4" (4 Req.)

Capscrew, 3/8 - 16 x 1-1/2" (4 Req.)

Stud, 3/8 - 16 x 2-1/2" (2 Req.)

Plug, Pipe 1/2 NPT (4 Req.)

Sleeve, Impeller Locknut

Connector, Comp. Fitting (2 Req.)

Plug, Pipe 1/8 NPT (Not Illustrated)

Deflector

Bracket

32 40

71

73A

73B

73C

89

115

800A

800B

800C

801 802

805

810

820

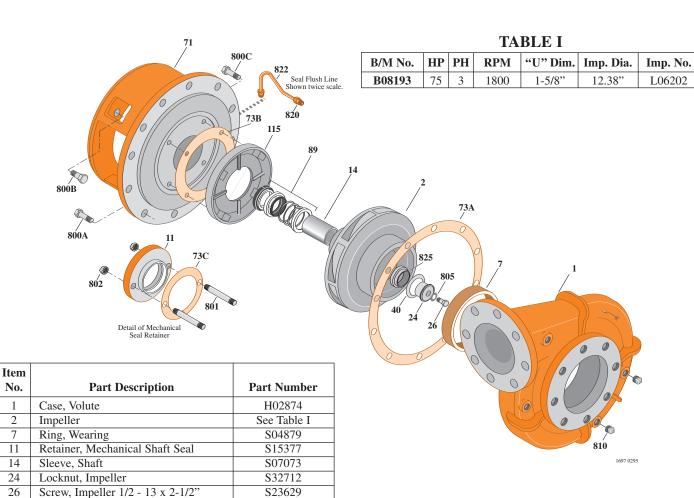
822

825

B6JPBHS

Flanged Case

Mechanical Shaft Seal Construction



S23940

S19864

See Table II

S06271

S09943

S15078

S32016

M06114

S26999

S27001

S26830

S04438

S23343

S23038

S23717

S24013

S20677

S31661

S23714

TABLE II

HP	PH	Bracket No.	"AK" Fit	"U" Dim.	Motor Frame
75	3	H03936	12-1/2"	1-5/8"	365JP



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CAST IRON IMPELLER

B6JPBHS

Flanged Case

40

71

73A

73B

73C

89

115

800A 800B

800C

801

802

810

820

822

825

Deflector

Gasket, Volute Case

Gasket, Balance Ring

Gasket, Seal Retainer

Ring, Balance

Seal, Mechanical Shaft

Nut, 3/8 - 16 (2 Req.)

Tubing, Copper

Capscrew, 5/8 - 11 x 1-1/2" (12 Req.)

Capscrew, 5/8 - 11 x 1-3/4" (4 Req.)

Capscrew, 3/8 - 16 x 1-1/2" (4 Req.)

Stud, 3/8 - 16 x 2-1/2" (2 Req.)

Connector, Comp. Fitting (2 Req.)

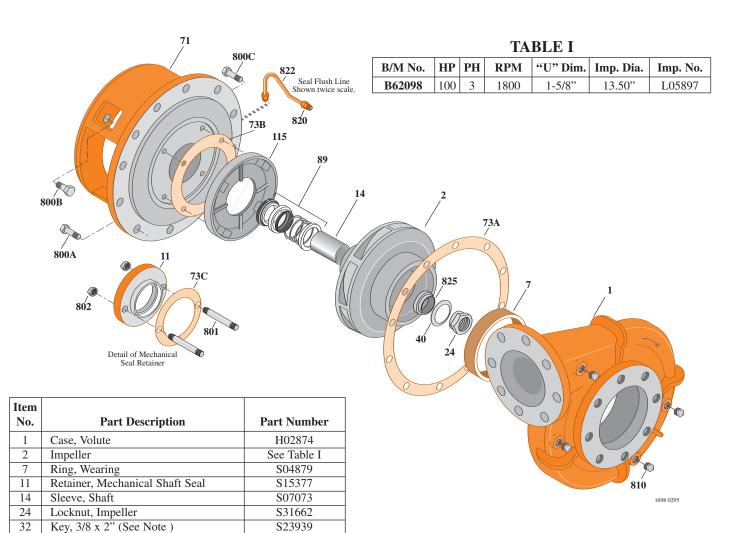
Plug, Pipe 1/8 NPT (Not Illustrated)

Plug, Pipe 1/2 NPT (4 Req.)

Sleeve, Impeller Locknut

Bracket

Mechanical Shaft Seal Construction



S19864

See Table II

S06271

S09943

S15078

S32016

M06114

S26999

S27001

S26830

S04438

S23343

S23717

S24013

S20677

S31661

S23714

TABLE II

HP	PH	Bracket No.	"AK" Fit	"U" Dim.	Motor Frame
100	3	H03936	12-1/2"	1-5/8"	404TC